

UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/611,678	07/02/2003	Takashi Masui	K06-159566M/TBS	5345
7590 07/22/2004		EXAMINER		
McGinn & Gibb, PLLC			TRAN, LEN	
Suite 200 8321 Old Courthouse Road			ART UNIT	PAPER NUMBER
Vienna, VA 2	2182-3817		1725	
			DATE MAILED: 07/22/2004	1

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)
	10/611,678	MASUI ET AL.
Office Action Summary	Examiner	Art Unit
	Len Tran	1725
The MAILING DATE of this communication app Period for Reply	pears on the cover sheet with t	ne correspondence address
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION. Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication. If the period for reply specified above is less than thirty (30) days, a replif NO period for reply is specified above, the maximum statutory period Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	136(a). In no event, however, may a reply ly within the statutory minimum of thirty (30 will apply and will expire SIX (6) MONTHS	be timely filed) days will be considered timely. from the mailing date of this communication. ONED (35 U.S.C. § 133).
Status		
1) Responsive to communication(s) filed on <u>02 J</u>		
2a) This action is FINAL . 2b) ☐ This	s action is non-final.	
3) Since this application is in condition for alloware closed in accordance with the practice under	ance except for formal matters Ex parte Quayle, 1935 C.D. 1	, prosecution as to the merits is 1, 453 O.G. 213.
Disposition of Claims		
4) Claim(s) 1-6 is/are pending in the application. 4a) Of the above claim(s) is/are withdra 5) Claim(s) is/are allowed. 6) Claim(s) 1-5 is/are rejected. 7) Claim(s) 6 is/are objected to. 8) Claim(s) are subject to restriction and/ Application Papers 9) The specification is objected to by the Examin 10) The drawing(s) filed on 02 July 2003 is/are: a	or election requirement.	t to by the Examiner.
Applicant may not request that any objection to the Replacement drawing sheet(s) including the corre	e drawing(s) be held in abeyance ction is required if the drawing(s)	. See 37 CFR 1.85(a). is objected to. See 37 CFR 1.121(d).
Priority under 35 U.S.C. § 119		
a) Acknowledgment is made of a claim for foreig a) All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the priority documents application from the International Bure * See the attached detailed Office action for a list	nts have been received. nts have been received in App iority documents have been re au (PCT Rule 17.2(a)).	lication No ceived in this National Stage
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/	nmary (PTO-413) Mail Date
Notice of Draftsperson's Table Drafting Rotton (FTO-1449 or PTO/SB/0 Paper No(s)/Mail Date 7/2/03.	5) Notice of Info 6) Other:	rmal Patent Application (PTO-152)

Application/Control Number: 10/611,678

Art Unit: 1725

DETAILED ACTION

Claim Objections

1. Claims 1 and 2 is objected to because of the following informalities:

As to claim 1, the term, "lease" in line 7, should be changed to – least --.

As to claim 2, the term, "difference" in line 4 and line 10, should be changed to – different --.

Appropriate correction is required.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later

Application/Control Number: 10/611,678

Art Unit: 1725

invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

4. Claims 1-5 are rejected under 35 U.S.C. 103(a) as being unpatentable over Scheurecker (US 4,007,822), and further in view of JP 10-2910590 (IDS submitted on 7/02/03).

As to claim 1, 4, and 5, Scheurecker discloses a roll apparatus provided at a continuous caster for transferring a cast piece to a predetermined location comprising at least three divided rollers (figure 1).

Scheurecker fails to disclose wherein at least one end portion of at least of the divided rolls is supported by a cylindrical roller bearing and the divided rolls is supported by an independent cylindrical roll bearing.

However, JP '059 discloses a long and short roller (16) arranged in a roll supporting device, supported with an independent cylindrical roller bearings (10) on each roller (figure 1) for the purpose of supporting load to the axial direction and prevent flaking (abstract).

Therefore, it would have been obvious to one of ordinary skill in the art at the time applicant's invention was made to combine the cylindrical roller bearings as taught by JP '059 with Scheurecker's rollers, in order to support loading in the axial direction and also prevent development of flaking.

As to claim 2, the roll includes an upper and lower forming roll, each including at least three pieces of divided rolls having different length in the axial direction (figure 1). The upper Application/Control Number: 10/611,678

Art Unit: 1725

roll and lower roll are opposed to each other in a thickness direction of the cast piece (figure 1). In addition, the arrangement in the upper roll and arrangement in the lower roll are made different from each other (figure 1). As shown in figure 1, the rolls are arranged differently from each other, having short rollers to large rollers on top (from right side to left) and large rollers to short rollers on bottom (right to left) for the purpose of compensating the offset of the rollers, otherwise there will be a bulge of metal between each adjacent rollers.

As to claim 3, pluralities of rollers are arranged in a direction of transferring the cast piece (figure 1).

Allowable Subject Matter

5. Claim 6 is objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

The prior arts of record fail to teach wherein the cylindrical roller bearing includes an outer ring member with a flange supported by a roll supporting apparatus, an inner ring member arranged on an inner side of the outer ring member in a diameter direction thereof concentrically therewith and externally fitted to an end portion of the divided roll, and a plurality of pieces of cylindrical rollers rollably arranged between the outer ring member and the inner ring member.

Art Unit: 1725

Inquiry

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Len Tran whose telephone number is (571) 272-1184. The examiner can normally be reached on M-F, 8:30 - 5.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tom Dunn can be reached on (571) 272-1171. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Len Tran
Examiner
Art Unit 1725

LT July 15, 2004